**OVERALL LENGTH**

- **ROLLER CENTERS**
  - A

**OVERALL WIDTH**

- **BETWEEN FRAMES (BF)**
  - 1.58" (BF + 3.12")
  - .438"
  - 4.0"

**SECTION A-A**

- **F94 CHANNEL, 4@5.4#**

**FRAME OPTIONS:**

- **F31 CHANNEL, 5@6.7#**

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**SPECIFICATIONS**

<table>
<thead>
<tr>
<th>BETWEEN FRAMES:</th>
<th>12&quot; - 61&quot;</th>
</tr>
</thead>
<tbody>
<tr>
<td>LENGTH:</td>
<td>18&quot; - 120&quot;</td>
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</tbody>
</table>

**ROLLER CENTERS:**

- 4", 6", 8", 12"

**ROLLERS:**

- 3.5" dia., 9ga wall tubes with 11/16" hex cold rolled steel axles, spring retained. Standard A70 bearings are grease lubricated. 750 lbs roller capacity.

**FRAMES:**

- Standard F94 set high 4@5.4# structural steel channel with welded 2" x 4ga angle crossties.

**ROLLER SURFACE:**

- Optional Orange Polyurethane, 1/8" wall.

**COUPLINGS:**

- Welded 1/4" plate butt couplers standard on both ends of channel.

**FRAME FINISH:**

- Standard finish is OSHA safety blue powder. Optional colors include green, beige, gray, orange, black and yellow.

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**Model:** 3509 - Gravity Roller Conveyor, 3.5 diameter 9 gauge roller