**OVERALL LENGTH**

ROLLE Centers

A

BETWEEN FRAMES (BF) 1.50" 3.50" .25"

**OVERALL WIDTH**

(BF + 3.0")

1.50" 3.0"

BETWEEN FRAMES (BF)

.25"

F97 CHANNEL, 3-1/2" x 1-1/2" x 12ga

**SECTION A-A**

**SPECIFICATIONS**

**BETWEEN FRAMES:** 6" - 51"

**LENGTH:** 18" - 120"

**ROLLER CENTERS:** 2.25", 3", 4.5", 6", 9", 12"

**ROLLERS:** 1909 Roller - 9ga wall tube. 1912 Roller - 12ga wall tube. 1916 Roller - 16ga wall tube. All rollers 1.9" dia., with 7/16" hex cold rolled steel axles, spring retained. Standard bearings are light oil lubricated. Optional bearings include combinations of precision, semi-precision, and non-precision construction with light oil or grease packed lubrication.

**FRAMES:** Standard F97 set high 3-1/2" x 1-1/2" x 12ga formed steel channel with bolted 2" x 8ga galvanized angle crossties.

**ROLL COVERS:** Optional Orange Polyurethane, 1/8" wall or galvanized tube for 1912, 1916.

**COUPLINGS:** Bolted butt couplers standard on both ends of channel.

**FRAME FINISH:** Standard finish is OSHA safety blue powder. Optional colors include green, beige, gray, orange, black and yellow.

**Model:**

- 1909 - Gravity Roller Conveyor, 1.9 diameter 9 gauge roller
- 1912 - Gravity Roller Conveyor, 1.9 diameter 12 gauge roller
- 1916 - Gravity Roller Conveyor, 1.9 diameter 16 gauge roller
FRAME OPTIONS:

F06 ANGLE, 3" x 2" x 12ga
TOED IN

F07 ANGLE, 3" x 2" x 8ga
TOED OUT
1909, 1912 ONLY

F15 CHANNEL, 4@5.4#

F16 CHANNEL, 5@6.7#

F18 CHANNEL, 3-1/2" & 4-1/2"

F20 CHANNEL, 5@6.7# & 4@5.4#
1909, 1912 ONLY

F38 CHANNEL, 4-1/2" x 1-1/2" x 12ga

F61 ANGLE, 5-3/4" x 1-1/2" x 12ga
TOED IN
1916 ONLY

1909 - Gravity Roller Conveyor, 1.9 diameter 9 gauge roller
Model: 1912 - Gravity Roller Conveyor, 1.9 diameter 12 gauge roller
1916 - Gravity Roller Conveyor, 1.9 diameter 16 gauge roller